

Safety Data Sheets

1. Identification

Product Name : Dye Sublimation Ink Sb53 Black
Order No. : SB53-K-44-1/ SB53-K-2L-1
General Use : Ink jet printing ink
Product Description : Dye Sublimation Ink
SDS Number : 037-W220586
Manufacture
Company Name : Mimaki Engineering Co., Ltd.
Address : 2182-3 Shigeno-otsu, Tomi-shi, Nagano 389-0512 JAPAN
Telephone No. : +81-268-64-2413
Importer / Distributor Established in USA
Company Name : MIMAKI USA, INC.
Address : 4851 Thurmon Tanner Parkway, STE 100 Flowery Branch, GA
30542, U.S.A.
Telephone No. : +1-678-730-0170
Emergency Telephone No. : +1 866 928 0789 (within United States only, Toll free)
+1 215 207 0061

2. Hazards Identification

[GHS Classification]

Physical Hazards

Flammable Liquids : Not classified

Health Hazards

Sensitization – Skin : Category 1

The above list does not include category being non-classifiable or not-applicable.

[GHS Label Elements]

Symbol



Signal Word
Warning

Safety Data Sheets

Hazard Statements

H317 May cause an allergic skin reaction

Precautionary Statements

[Prevention]

P261 Avoid breathing gas/mist/vapors.

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

[Response]

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P362+P364 Take off contaminated clothing and wash before reuse.

[Disposal]

P501 Dispose of contents/container in accordance with local/regional/national/international regulation (to be specified).

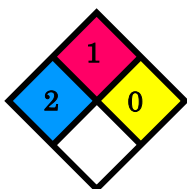
NFPA Rating (scale 0 – 4)

Health = 2

Flammability = 1

Instability = 0

Special =



CANADIAN WHMIS SYMBOLS

D2B



3. Composition / Information on Ingredients

No	Chemical Name	Wt%	CAS No.
1	Disperse dye	Trade Secret	Trade Secret
2	Glycerols	Trade Secret	Trade Secret
3	Organic materials	<5	1336-21-6
4	Triethanolamine	<5	102-71-6
5	Water	balance	7732-18-5

4. First Aid Measures

Inhalation : Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/physician.

Eye Contact : Flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Safety Data Sheets

	Get immediate medical attention.
Skin Contact	: Wash with plenty of soap and water. Take off contaminated clothing and wash before re-use. If skin irritation or rash occurs: Get medical advice/attention.
Ingestion	: If swallowed, get medical attention.
Most Important Symptoms/Effects	
Acute	: allergic skin reaction, mild skin irritation
Delayed	: allergic skin reaction
Indication of Immediate Medical Attention and Special Treatment Needed, If Needed	: Treat symptomatically and supportively.

5. Fire Fighting Measures

Flammable Properties	: Flash point Not flammable
Extinguishing Media	: carbon dioxide, regular dry chemical, water spray, alcohol resistant foam
Unsuitable Extinguishing Media	: Do not scatter spilled material with high-pressure water streams.
Special Hazards Arising from the Chemical	: Negligible fire hazard.
Hazardous Combustion Products	: oxides of carbon, aliphatics, oxides of nitrogen
Fire Fighting Measures	: Move container from fire area if it can be done without risk. Do not scatter spilled material with high-pressure water streams. Cool containers with water spray until well after the fire is out. Stay away from the ends of tanks. Avoid inhalation of material or combustion by-products.
Special Protective Equipment and Precautions for Firefighters	: Wear full protective fire fighting gear including self contained breathing apparatus (SCBA) for protection against possible exposure.

Safety Data Sheets

6. Accidental Release Measures

<p>Personal Precautions, Protective Equipment and Emergency Procedures</p>	<p>: Wear personal protective clothing and equipment, see Section 8. Avoid release to the environment.</p>
<p>Methods and Materials for Containment and Cleaning Up</p>	<p>: Eliminate all ignition sources if safe to do so. Stop leak if possible without personal risk. Reduce vapors with water spray. Small spills: Absorb with sand or other non-combustible material. Collect spilled material in appropriate container for disposal. Large spills: Dike for later disposal. Keep unnecessary people away, isolate hazard area and deny entry. Stay upwind and keep out of low areas.</p>

7. Handling and Storage

<p>Precautions for Safe Handling</p>	<p>: Avoid breathing dust, mist, fumes or vapors. Avoid contact with eyes, skin and clothing. Do not eat, drink, or smoke when using this product. Wear protective gloves and eye/face protection. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.</p>
<p>Conditions for Safe Storage, including any Incompatibilities</p>	<p>: Store and handle in accordance with all current regulations and standards. Store in a well-ventilated place. Keep container tightly closed. Keep cool. Keep separated from incompatible substances.</p>

8. Exposure Controls / Personal Protection

Exposure Limit Values

No	Chemical Name		
1	Triethanolamine (CAS No. 102-71-6)	ACGIH	5mg/m ³

<p>Component Biological Limit Values</p>	<p>: There are no biological limit values for the component(s) of this product.</p>
--	---

Safety Data Sheets

Exposure Controls

Occupational Exposure Controls

Appropriate : Provide local exhaust or process enclosure ventilation system. Ensure Engineering Controls compliance with applicable exposure limits.

Personal Protection

Respiratory Protection : Consult with a health and safety professional for specific respirators appropriate for your use.



Hand Protection : Wear appropriate chemical resistant gloves.



Eye Protection : Wear splash resistant safety goggles with a faceshield. Provide an emergency eye wash fountain and quick drench shower in the immediate work area.



Safety

Skin Protection : Wear appropriate chemical resistant clothing.



9. Physical and Chemical Properties

Appearance	- Physical State	: Liquid
	- Color	: Black
Odor		: unique odor
pH		: 7.0-9.0 (20°C)
Boiling Point / Boiling Range		: Not available
Melting Point / Melting Range		: Not available
Decomposition Temperature		: Not available
Flash Point		: Not flammable
Auto ignition temperature		: Not available
Flammability (Solid, Gas)		: Not available

Safety Data Sheets

Explosive Properties	: Not available
Oxidizing Properties	: Not available
Upper / Lower Flammability or Explosive Limits	: Not available
Vapor Pressure	
Specific Gravity	: 1.0-1.2 (25 ° C)
Solubility	: Not available
Water Solubility	: Soluble
Partition Coefficient (n-octanol / Water)	: Not available
Viscosity	: 3.0-6.0 mPa·s (25 °C)
Vapor Density	: Not available
Evaporation Rate	: Not available

10. Stability and Reactivity

Reactivity	: No reactivity hazard is expected.
Chemical Stability	: Stable under normal conditions of use.
Possibility of Hazardous Reactions	: Will not polymerize.
Conditions to Avoid	: Avoid flames, sparks, and other sources of ignition. Avoid contact with incompatible materials.
Incompatible Materials	: acids, bases, combustible materials, halocarbons, metals, metal salts, oxidizing materials, reducing agents, peroxides
Hazardous Decomposition	: oxides of carbon, aliphatics, oxides of nitrogen

11. Toxicological Information

Acute Toxicity	: Not Available
Component Analysis - LD50/LC50	

Information on Likely Routes of Exposure

Inhalation	: irritation, difficulty breathing, headache, nausea
Ingestion	: skin disorders, vomiting, stomach pain, headache, drowsiness, dizziness, loss of coordination, unconsciousness

Safety Data Sheets

Skin Contact	: allergic reactions, irritation, nausea, headache, drowsiness, dizziness, loss of coordination
Eye Contact	: irritation
Immediate Effects	: allergic skin reaction, mild skin irritation
Delayed Effects	: allergic skin reaction
Medical Conditions	: No information available for the product.
Aggravated by Exposure	
Irritation/Corrosivity	: mild skin irritation
Data	
Respiratory	: No information available for the product.
Sensitization	
Dermal Sensitization	: May cause an allergic skin reaction.
Germ Cell Mutagenicity	: No information available for the product.
Carcinogenicity	: Component Carcinogenicity No data listed by ACGIH, IARC, NTP, DFG or OSHA is available for the component(s) of this product.
Reproductive Toxicity	: No information available for the product.
Specific Target Organ	: No target organs identified.
Toxicity - Single Exposure	
Specific Target Organ	: No target organs identified.
Toxicity - Repeated Exposure	
Aspiration Hazard	: Not expected to be an aspiration hazard.

12. Ecological Information

Handling is noted because it might influence the environment when leaking and abandoning it.

Especially, note that the product doesn't flow directly to ground, the river, and the drain ditch.

Component Analysis - Aquatic Toxicity	: Not Available
Persistence and Degradability	: No information available for the product.
Bioaccumulation	: No information available for the product.

Safety Data Sheets

Mobility : No information available for the product.
Other Toxicity : No additional information is available.

13. Disposal Considerations

: Comply with all USA, national and local regulations.
Do not dump this product into sewers, on the ground or into any body of water.

Disposal Methods : Dispose in accordance with all applicable regulations.
Component Waste : The U.S. EPA has not published waste numbers for this product's
Numbers components.
Disposal of : Empty containers may contain product residue. Dispose in
Contaminated accordance with all applicable regulations.
Packaging

14. Transport Information

Check a thing without a leak in a container.
Perform prevention of collapse of cargo surely.

US DOT Information : Not regulated as a hazardous material for transport.
TDG Information : Not regulated as dangerous goods for transport.
IATA Information : Not regulated as dangerous goods for transport.
ICAO Information : Not regulated as dangerous goods for transport.
IMDG Information : Not regulated as dangerous goods for transport.
UN Number : Not regulated
Marine Pollutants : Not regulated as dangerous goods for transport.
(IMDG)
International Bulk : This material does not contain any chemicals required by the IBC
Chemical Code Code to be identified as dangerous chemicals in bulk.

15. Regulatory Information

U.S. Federal : None of this products components are listed under SARA Sections
Regulations 302/304 (40 CFR 355 Appendix A), SARA Section 311/312 (40 CFR 370.21), SARA Section 313 (40 CFR 372.65), CERCLA (40 CFR 302.4), TSCA 12(b), or require an OSHA process safety plan.

Safety Data Sheets

SARA Title III : Acute Health: Yes
Section 311/312 Chronic Health: No
Fire: No
Pressure: No
Reactive: No

California Proposition 65 : **WARNING:**



This product can expose you to chemicals including Diethanolamine, Ethylene glycol, α -Methyl styrene, which are known to the State of California to cause cancer/ birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Canada WHMIS : D2B.
CLASSIFICATION

16. Other Information

Key/Legend

ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; CAS - Chemical Abstracts Service; CLP - Classification, Labelling and Packaging; EEC - European Economic Community; EIN (EINECS) - European Inventory of Existing Commercial Chemical Substances; ELN (ELINCS) - European List of Notified Chemical Substances; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IMDG - International Maritime Dangerous Goods; IBC Code - International Bulk Chemical Code; Kow - Octanol/water partition coefficient; LEL - Lower Explosive Limit; LOLI - List Of Lists[™] - ChemADVISOR's Regulatory Database; MAK - Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; NTP = National Toxicology Program; REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - European Rail Transport; STEL - Short-term Exposure Limit; TWA - Time Weighted Average; UEL - Upper Explosive Limit

Other Information

This information is furnished without warranty, express or implied, except that it is accurate to the best knowledge of Mimaki Engineering Corporation.

It relates only to the specific material designated herein, and does not relate to use in combination with any other material or process.

Mimaki Engineering Corporation assumes no legal responsibility for use or reliance upon this



Safety Data Sheets

information.

Product Name: Dye Sublimation Ink Sb53Black
SDS No. 037-W220586
First issue: 2012/02/22
Revised: 2025/04/09